

**NOTE:**

2 Inches will need to be removed from both sides of the OEM rack inner tierods.

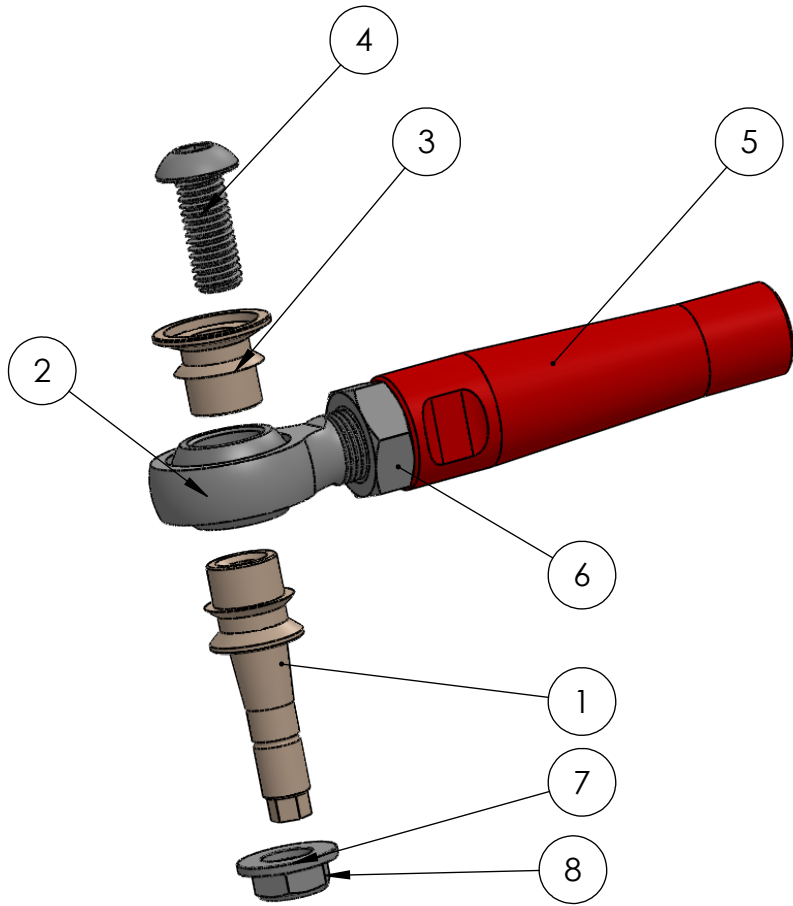
1) Thread your 9/16 jam nut to the base of the inner tie rod.

2) Remove 2 inches from the end of the OEM tie rod.

3) Unthread the 9/16 jam nut so as to clean the threads.

4) Reinstall the 9/16 jam nut.

5) Install billet tierod assembly.



ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	CPP Mis Alignment Pin		1
2	60645K181	Ball Joint Rod End	1
3	CPP Top Mis Alignment		1
4	91255A714	Button Head Hex Drive Screw	1
5	Tie Rod Adapter		1
6	94846A216	Medium-Strength Steel Thin Hex Nut	1
7	90126A211	Zinc-Plated Steel SAE Washer	1
8	94945A224	High-Strength Steel Thin Nylon-Insert Locknut	1

		DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL ± ANGULAR: MACH ± BEND ± TWO PLACE DECIMAL ± THREE PLACE DECIMAL ±		NAME	DATE
		MATERIAL		DRAWN	
		FINISH		CHECKED	
NEXT ASSY	USED ON			ENG APPR.	
APPLICATION		DO NOT SCALE DRAWING		MFG APPR.	
				Q.A.	
				COMMENTS:	
				SIZE	DWG. NO.
				SCALE:1:4	WEIGHT:
				CPA Tie Rod Assembly Instruction	
				REV.	
				SHEET 1 OF 1	

**PROPRIETARY AND CONFIDENTIAL**  
THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF <COMPANY NAME>. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF <COMPANY NAME> IS PROHIBITED.